

L.S.Caine Electronic Services

		MicroMill Upgrade Price List		Unit Price	
		Excluding VAT	Including VAT		
		Controller Upgrades:			
	Old MPS2000 driven controller upgrade to run with Mach3 windows software using TurboTaig interface board installed at Broadway.	£280.00		£329.00	
	Old MPS2000 driven controller upgrade to run with Mach3 windows software using Microproto interface board installed at Broadway.	£240.00		£282.00	
	Upgrade 2000LE to DSLS3000 with closed loop controller and encoders. Supplying new stepper motor assemblies.	£490.00		£575.75	
	Fourth axis upgrade with new motor assembly	£100.00		£117.50	
		All upgrades include Mach3 licence, but requires suitable W2k or XP powered computer to run it. (See Mach3 guidelines)			
		Machine Upgrades:			
	ER16 Spindle Assembly (without collets)	£ 85.00		£99.86	
	ER16 Metric collet set	£ 99.00		£116.33	
		Programming Software Upgrades:			
	MicroMill PartMaster CAD/CAM 2.0/2.5 Axis programming software has been dropped by Dolphin (Please contact Dolphin who will provide upgrades)		Dolphin Direct		
<u>Artsoft</u>	Mach3 configured for MicroMill and includes sample programs for testing supplied on CD. (Contact us for CD's built for different hardware)	£ 90.00		£ 105.75	

All prices quoted are on the basis that the controller or machine is returned to Broadway. Where possible upgrades will be carried out on a while you wait basis, so need to be arranged in advance.

We can provide an on-site service and this will be charged on the basis of £250 per visit.

Upgrades modifying existing motors will be carried out on an exchange basis using already modified motors.

Prices correct as of the 1/5/2007