

PROGRAM

- Aux. Out
A B C D
1 0 0 0
- DWELL
3 SECS.
- Aux. In *
E F G H
- 1 1 1 1 (For Tool No 1)
- Aux. Out
A B C D
0 0 0 0

* Note: 'H' INPUT ALWAYS AT '1'

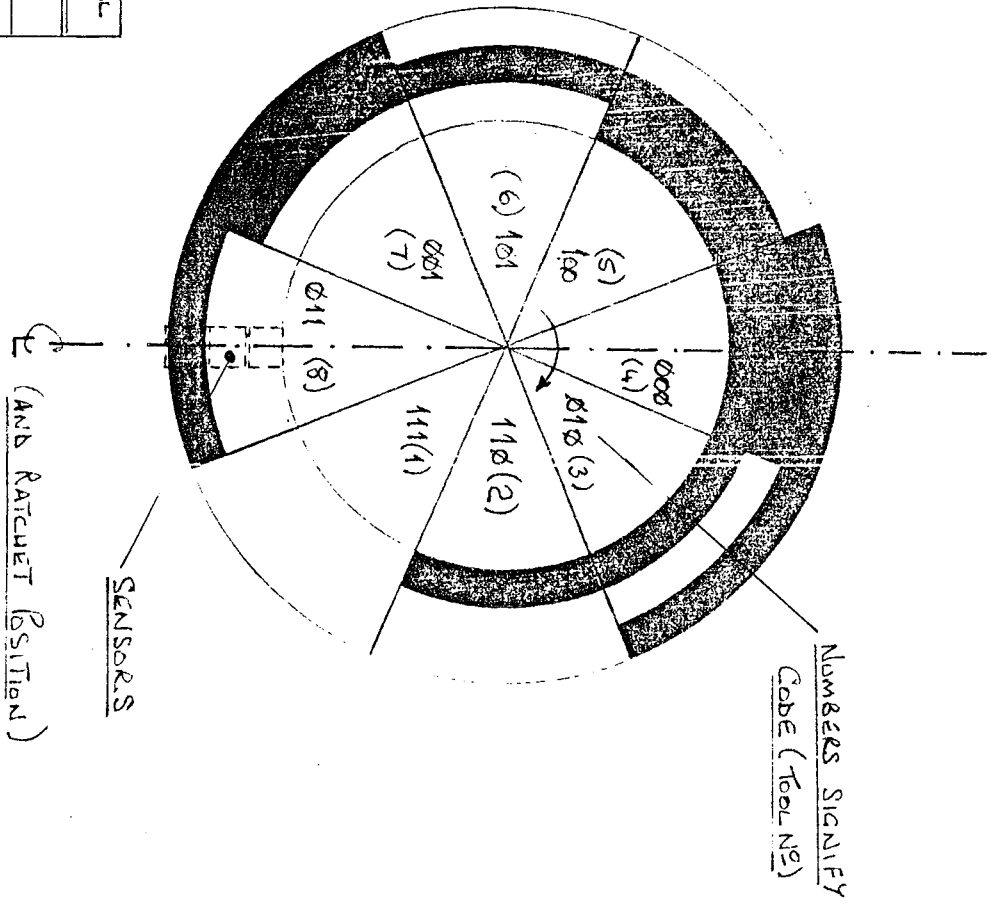
Auxiliary Input Codes For Desired Tool Setting.

TRACK	LEAD COLOUR	REF.	Tool 1	Tool 2	Tool 3	Tool 4	Tool 5	Tool 6	Tool 7	Tool 8
OUTER	BLUE	E	1	1	0	0	1	1	0	0
MIDDLE	WHITE	F	1	1	1	0	0	0	0	1
INNER	MAUVE	G	1	0	0	0	0	1	1	1

REVISIONS

TITLE	DRN.	CKD.	DATE
ORAC: INDEXING TOOL POST	PKA		4.10.84
SENSOR DISC ENCODING ETC.			

Disc Position For Tool 1 Settings



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DRG. No.

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